

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1.-75. (canceled)

76. (currently amended): A process for the preparation of laundry detergent or cleaning product shaped bodies, comprising the steps of:

- (a) preparing of a first noncompressed part (a) which comprises an active substance;
- (b) preparing of a second noncompressed part (b) which comprises an active substance;
- (c) connecting of the two shaped body parts (a) and (b) by joining or intermeshing them to form the shaped body,

said noncompressed parts being formed under pressures of no more than 0.1 kN/cm², wherein (a) and (b) are not gelatinous at the same time, and wherein the noncompressed part (a) and the noncompressed part (b) each comprise a same active substance in different amounts.

77. (original): The process as claimed in claim 76, wherein the connection between the parts (a) and (b) is aided by adhesion promoters.

78. (original): The process as claimed in claim 77, wherein, in step (c), as adhesion promoters, melts of one or more substances having a melting range from 40°C to 75°C are applied to one or more surfaces of the part (a), after

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which the part (b) is connected to the one or more surfaces of (a).

79. (original): The process as claimed in claim 78, wherein the adhesion promoters comprise one or more substances selected from the group consisting of paraffin waxes, polyethylene glycols, polypropylene glycols, natural waxes, and fatty alcohols.

80. (original): The process as claimed in claim 77, wherein the adhesion promoters comprise one or more concentrated salt solutions.

81. (original): The process as claimed in claim 77, wherein the adhesion promoters comprise one or more solutions or suspensions of water-soluble or water-dispersible polymers.

82. (withdrawn): A process for the preparation of laundry detergent or cleaning product shaped bodies, comprising the steps of:

- (a) preparing a first noncompressed part
- (a) which comprises an active substance and has at least one cavity;
- (b) preparing a second noncompressed part
- (b) which comprises an active substance; and
- (c) connecting the two parts (a) and (b) by at least partially inserting the part (b) into the at least one cavity of the part (a).

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83. (withdrawn): A process for the preparation of laundry detergent or cleaning product shaped bodies, comprising the steps of:

- (a) preparing a first noncompressed part
- (a) which comprises active substance and has at least one cavity;
- (b) inserting of active substance into the at least one cavity of part (a) to form a shaped body part (b),
- c) fixing of the part (b) in the cavity of the shaped body part (a).

84. (withdrawn): The process as claimed in claim 83, wherein the insertion of the active substance in step (b) takes place by pouring in liquid to pasty media, by scattering in particulate media, or by inserting preprepared noncompressed shaped body parts.

85. (withdrawn): The process as claimed in claim 83, wherein the fixing in step (c) is carried out by coating the entire shaped body or the shaped body surfaces that have cavities.

86. (withdrawn): The process as claimed in claim 83, wherein the fixing in step (c) is carried out by hardening, spraying with adhesion promoters, sintering, gelatinization, or pasting-on of one or more further shaped body constituents.

87. (withdrawn): The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by sintering.

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88. (withdrawn): The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by casting.

89. (withdrawn): The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by solidification of solutions or by gelatinization.

90. (withdrawn): The process as claimed in claim 76, wherein the first noncompressed part (a) is formed in process step (a) by hardening.

91. (withdrawn): The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by sintering.

92. (withdrawn): The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by casting.

93. (withdrawn): The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by solidification of solutions or by gelatinization.

94. (withdrawn): The process as claimed in claim 76, wherein the noncompressed part (b) is formed in process step (b) by hardening.

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95. (withdrawn): The process as claimed in claim 76, wherein the noncompressed part (b) is particulate.

96. (withdrawn): A process for the preparation of laundry detergent or cleaning product shaped bodies having controlled active substance release, which comprises coating an unpressed shaped body of a washing- or cleaning-active preparation with a polymer and sticking it onto or into an unpressed shaped body of a washing- or cleaning-active preparation.

97. (withdrawn): The process as claimed in claim 96, wherein the coating materials comprise polymers containing amino groups.

98. (withdrawn): The process as claimed in claim 97, wherein the polymers containing amino groups comprise copolymers of basic monomers with acrylic esters.

99. (withdrawn): The process as claimed in claim 96, wherein the coating materials comprise ampholytic polymers.

100. (withdrawn): The process as claimed in claim 99, wherein the ampholytic polymers comprise copolymers of basic monomers with substituted or unsubstituted acrylic acids and/or (meth)acrylic acids.

101. (withdrawn): A combination of a laundry detergent or cleaning product shaped body and a packaging system containing the laundry detergent or cleaning product shaped body, the laundry detergent or cleaning product shaped body comprising:

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(a) a first noncompressed part comprising an active substance; and

(b) a further noncompressed part comprising an active substance,

wherein the shaped body comprises one or more enzymes, and wherein the packaging system has a moisture vapor permeability rate of from $0.1 \text{ g/m}^2/\text{day}$ up to less than $20 \text{ g/m}^2/\text{day}$ if the packaging system is stored at 23°C and a relative equilibrium humidity of 85%.

102. (withdrawn): The combination as claimed in claim 101, wherein the packaging system has a moisture vapor permeability rate of from $0.5 \text{ g/m}^2/\text{day}$ up to less than $15 \text{ g/m}^2/\text{day}$.

103. (withdrawn): The combination as claimed in claim 102, wherein the packaging system comprises a bag or pouch formed of laminated paper and/or plastic film.

104. (withdrawn): The combination as claimed in claim 103, wherein the laminated paper and/or plastic film has a thickness of from 10 to 200 μm .

105. (withdrawn): The combination as claimed in claim 104, wherein the laminated paper and/or plastic film has a thickness of from 20 to 100 μm .

106. (withdrawn): The combination as claimed in claim 105, wherein the laminated paper and/or plastic film has a thickness of from 25 to 50 μm .

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107. (withdrawn): The combination as claimed in claim 101,
wherein the packaging system does not comprise wax-coated
paper.